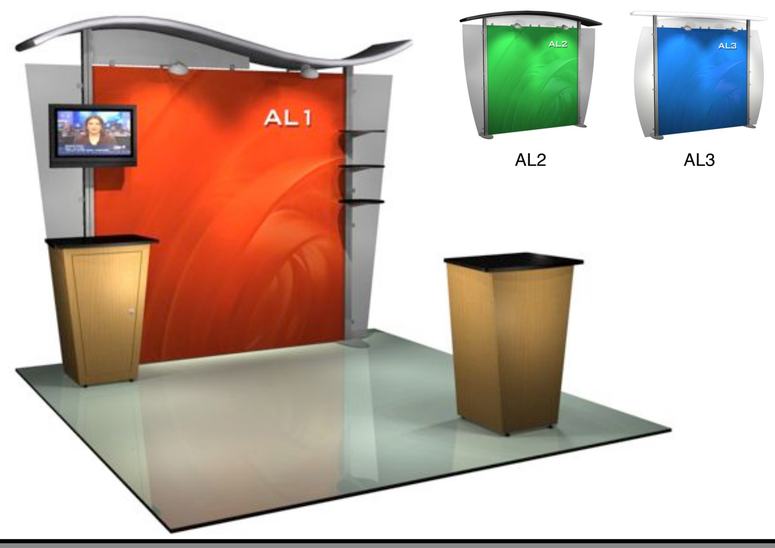
Alumalite • 10ft (3m) Unit • AL1 (shown), AL2, AL3

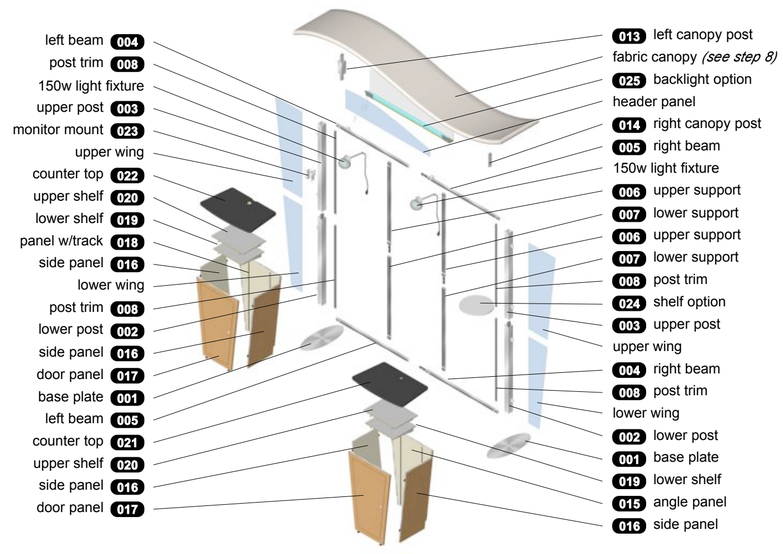
(turn this poster over for 10x20ft (3x5m) instructions)

FORM: 9904-AL1

ASSEMBLED UNIT

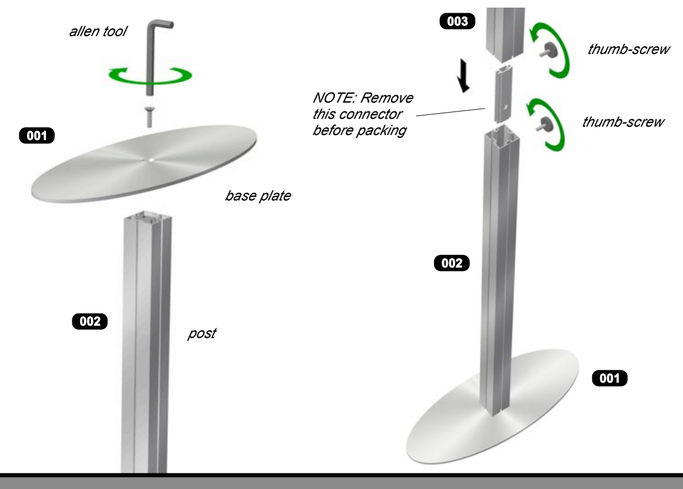


Parts List



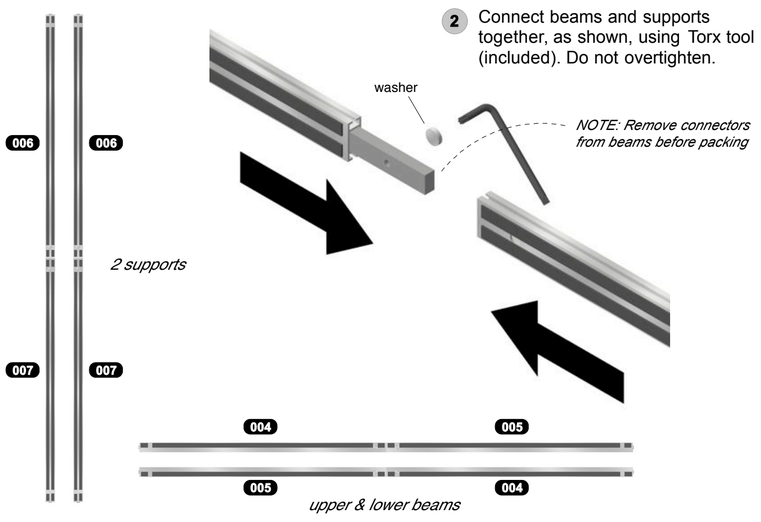
STEP 1 — Base & Post Assembly

1 Attach base plates to posts, using supplied bolts and allen tool. Connect upper post to lower post with supplied thumb-screws. Repeat procedures for second post assembly.



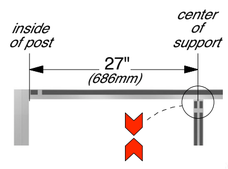
STEP 2 — Beam Connections

2 Connect beams and supports together, as shown, using Torx tool (included). Do not overtighten.

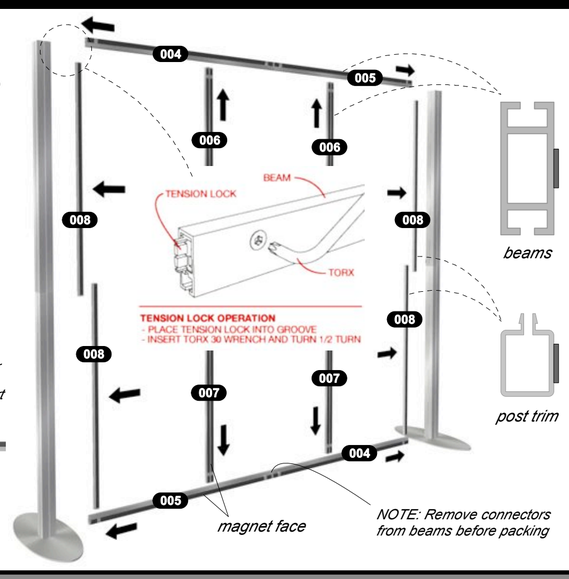


STEP 3 — Beam Attachment

3 Attach beams to posts as shown. Supports with 2 magnet strips go vertically in center of structure (see below for locations, line up red arrows of supports with red arrows in upper & lower beams). Secure locks using Torx tool. Be sure magnet is aligned as shown. Snap plastic post trim sections into grooves of posts.

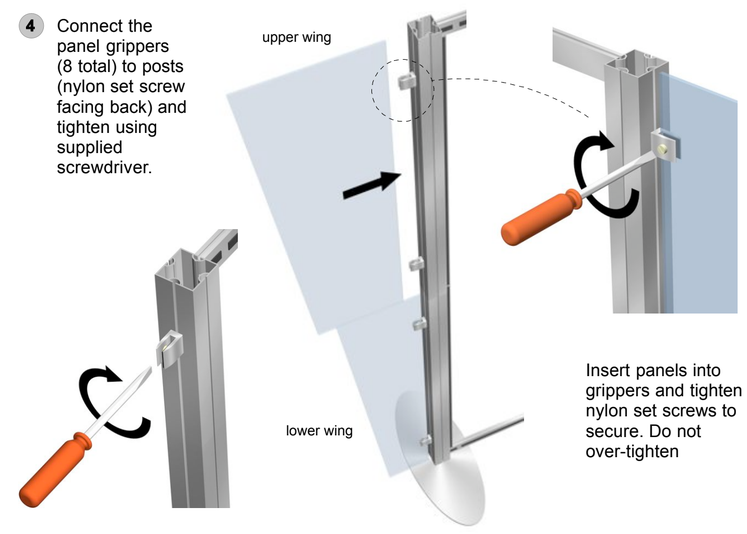


support locations



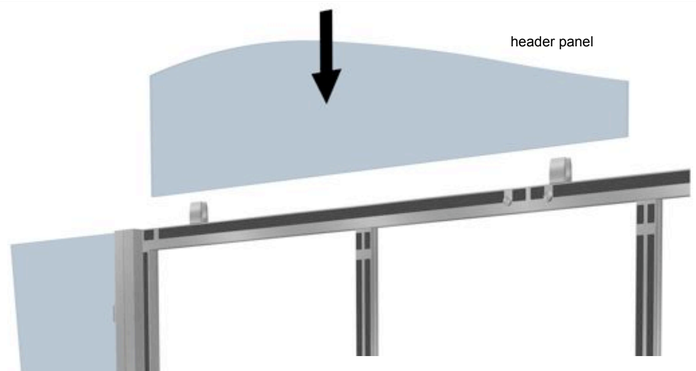
STEP 4 — Wing Attachment

4 Connect the panel grippers (8 total) to posts (nylon set screw facing back) and tighten using supplied screwdriver.



Insert panels into grippers and tighten nylon set screws to secure. Do not over-tighten

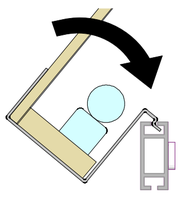
STEP 5 — Header Assembly



5 Connect 2 panel grippers to upper vertical beam (nylon set screw facing back) and tighten. Insert header into grippers and tighten nylon set screws to secure. Do not over-tighten

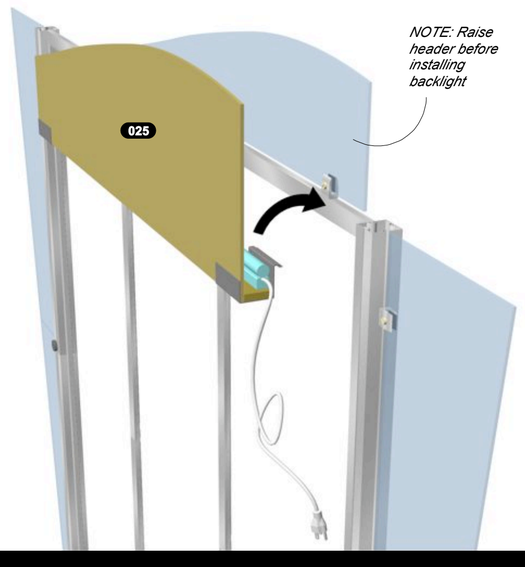
(NOTE: If using backlight option, install that before installing header. See Step 6)

STEP 6 — Backlight Option



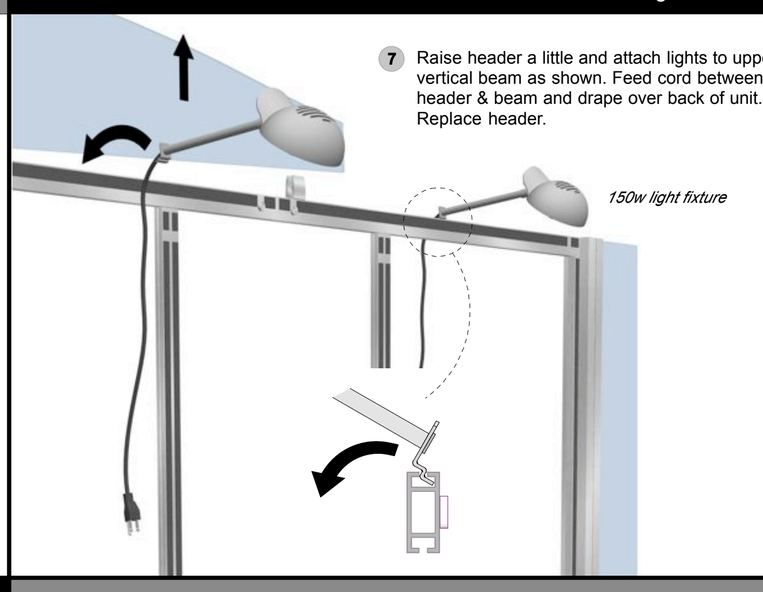
SIDE VIEW

6 Attach backlight to upper beam by tilting forward to engage brackets into beam groove, then lean back until it rests upon the beam. Plug cord into a powered outlet.



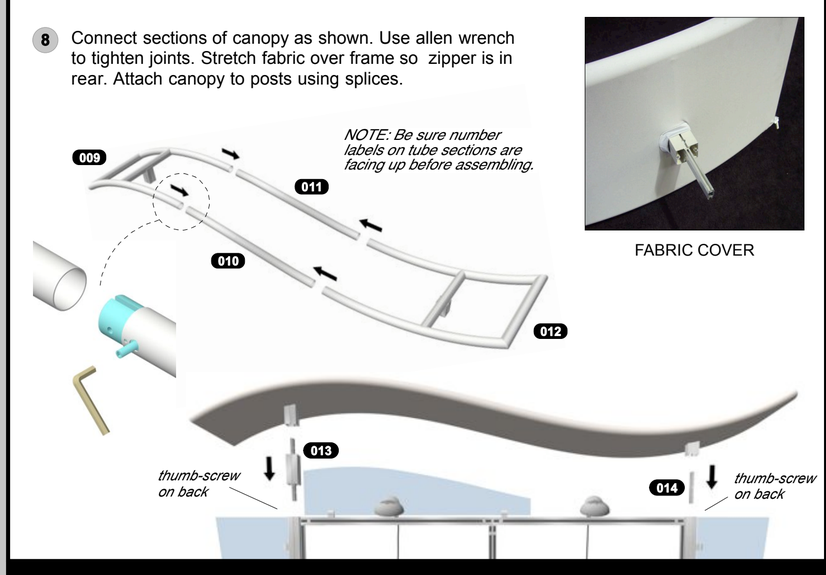
STEP 7 — Light Attachment

7 Raise header a little and attach lights to upper vertical beam as shown. Feed cord between header & beam and drape over back of unit. Replace header.



STEP 8 — Canopy Assembly

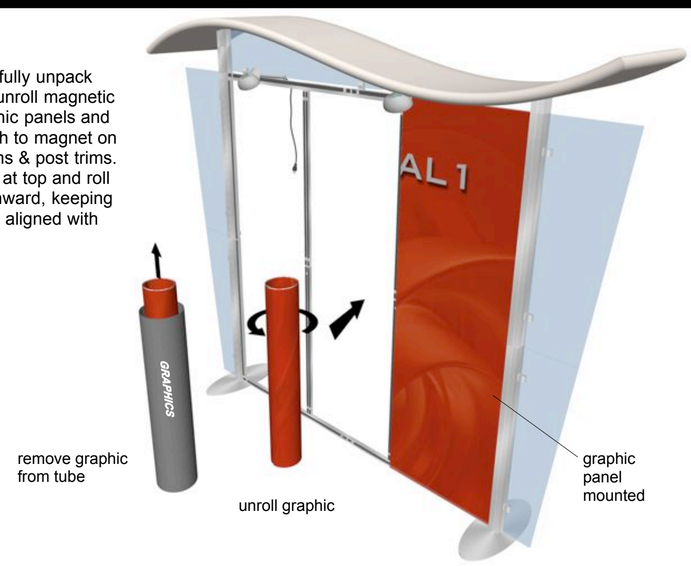
8 Connect sections of canopy as shown. Use allen wrench to tighten joints. Stretch fabric over frame so zipper is in rear. Attach canopy to posts using splices.



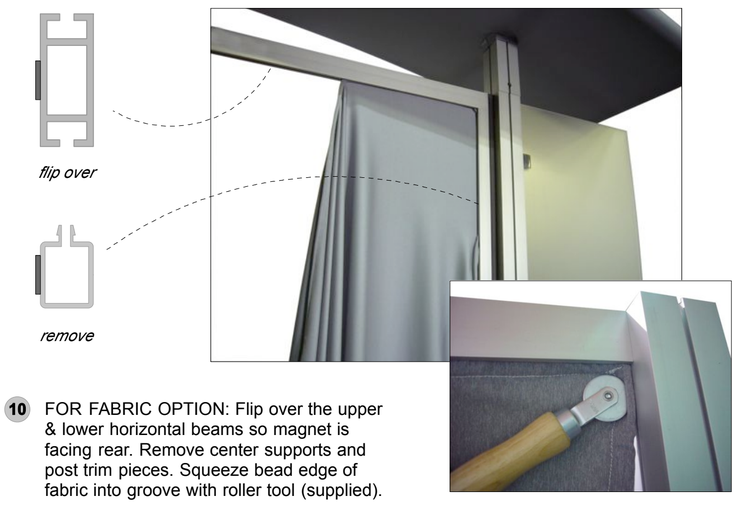
FABRIC COVER

STEP 9 — Graphic Panels

9 Carefully unpack and unroll magnetic graphic panels and attach to magnet on beams & post trims. Start at top and roll downward, keeping edge aligned with post.

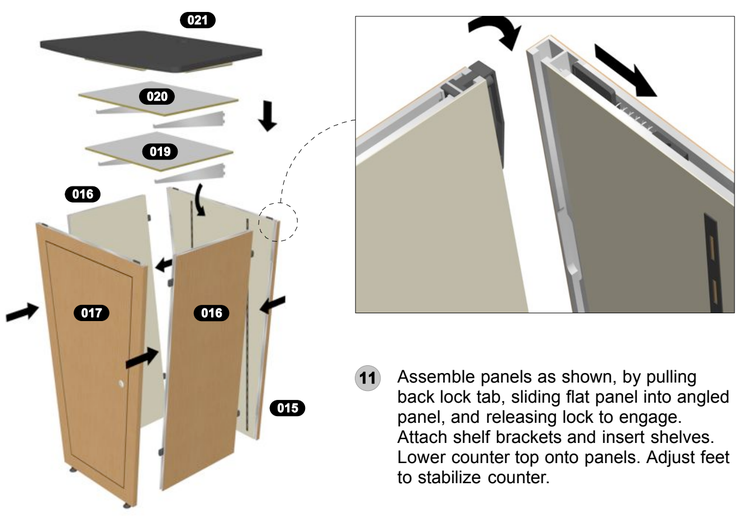


STEP 10 — Fabric Graphic Option



10 FOR FABRIC OPTION: Flip over the upper & lower horizontal beams so magnet is facing rear. Remove center supports and post trim pieces. Squeeze bead edge of fabric into groove with roller tool (supplied).

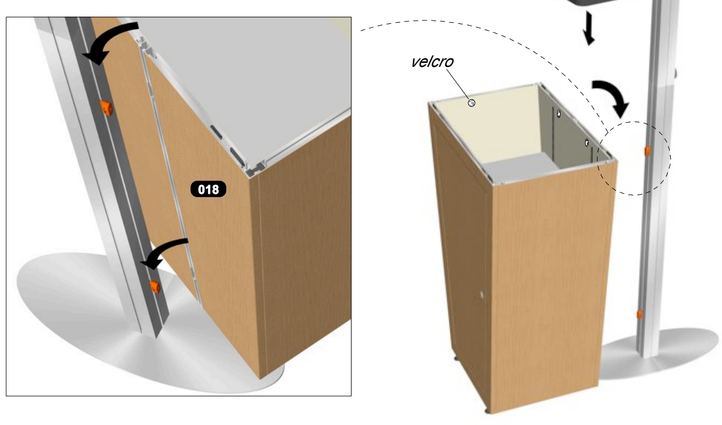
STEP 11 — Counter Assembly



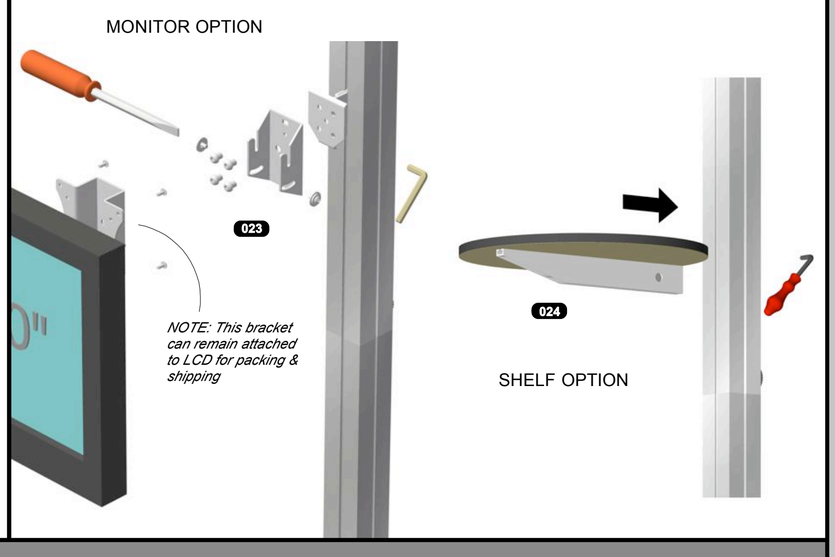
11 Assemble panels as shown, by pulling back lock tab, sliding flat panel into angled panel, and releasing lock to engage. Attach shelf brackets and insert shelves. Lower counter top onto panels. Adjust feet to stabilize counter.

STEP 12 — Attached Counter

12 For fixed counter option, attach panel with track to post with red buttons by lining up the holes and sliding down. Use velcro tabs under top to secure to base.

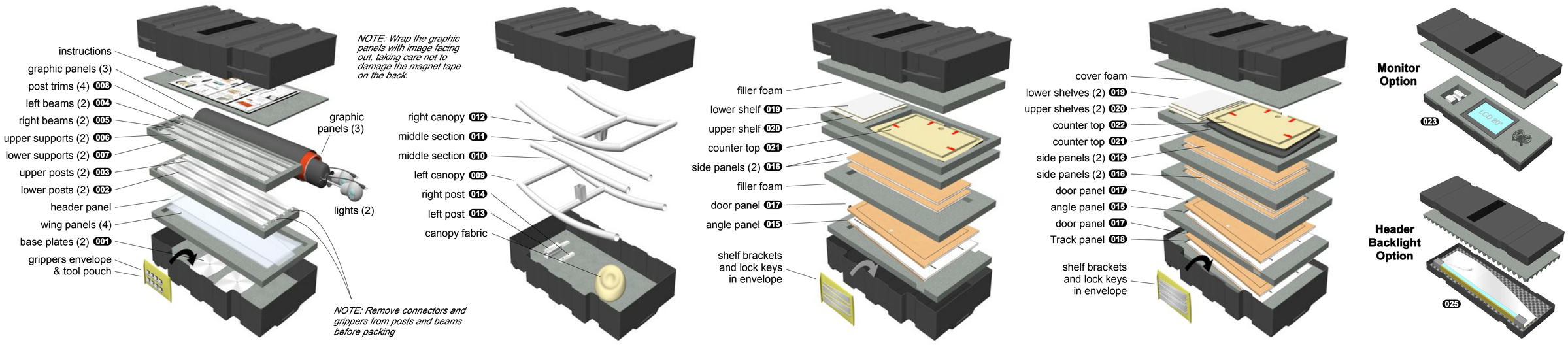


STEP 13 — Monitor & Shelf Options



PACKING

Main Unit | Canopy | Single Counter | Two Counters | Monitor / Backlight



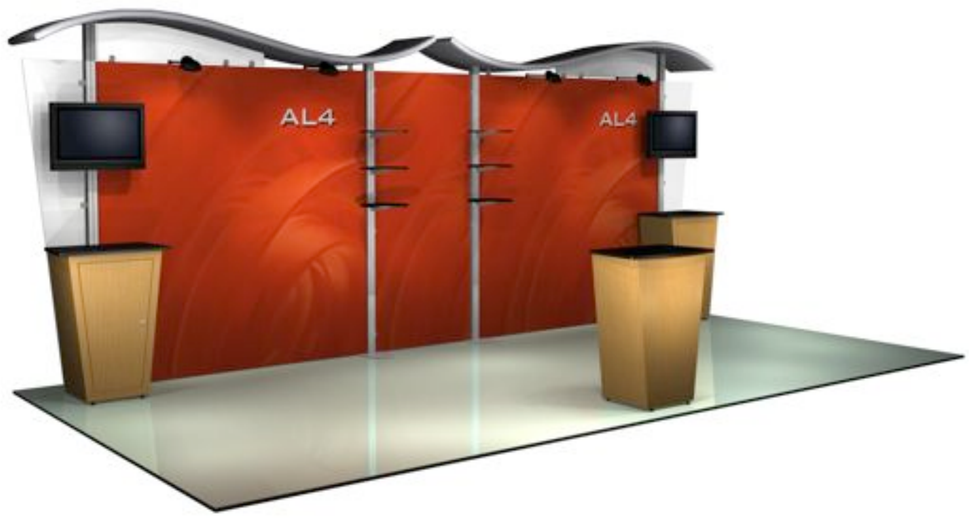
revised: 4/29/2009

Alumalite • 20ft (5m) Units • AL4, AL5, AL6

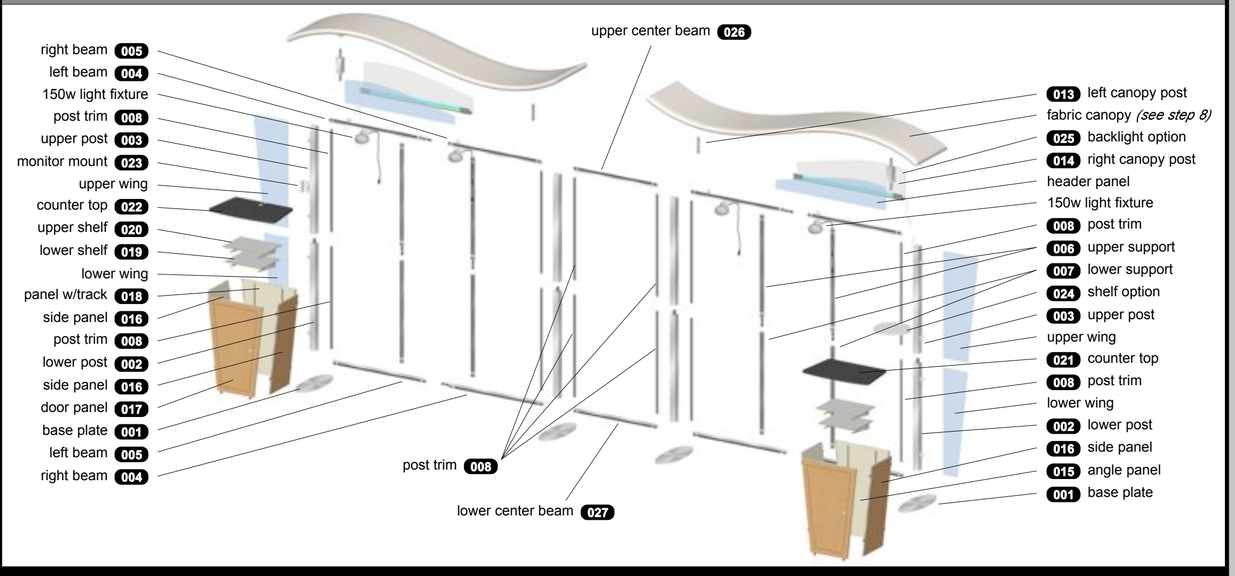
(turn this poster over for 10ft (3m) instructions)

FORM: 9904-AL1

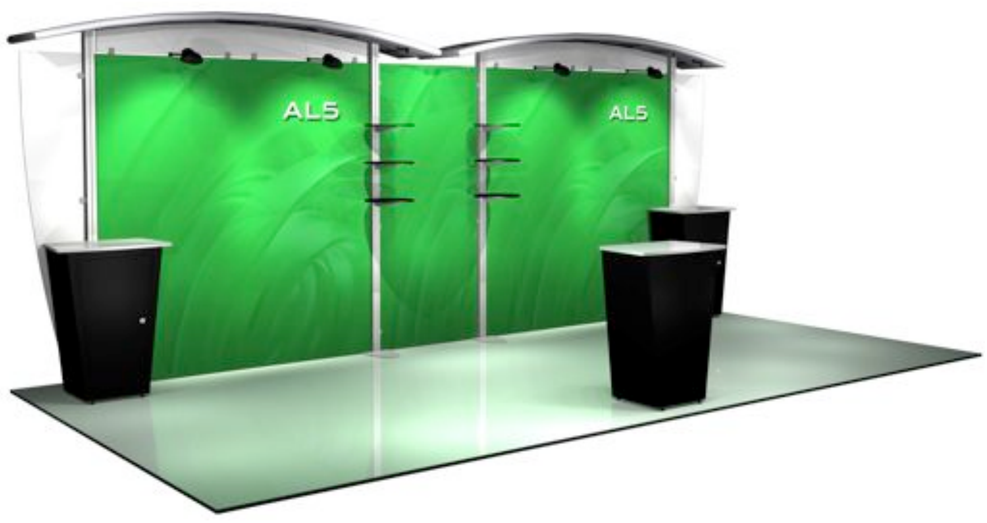
ASSEMBLED UNIT — AL4



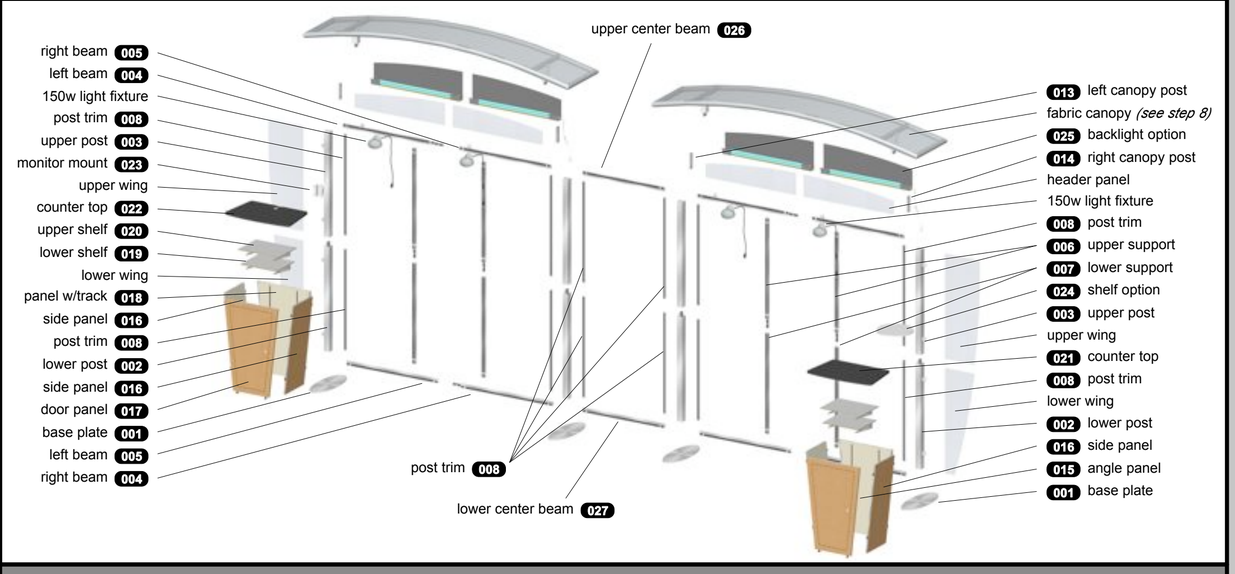
Parts List



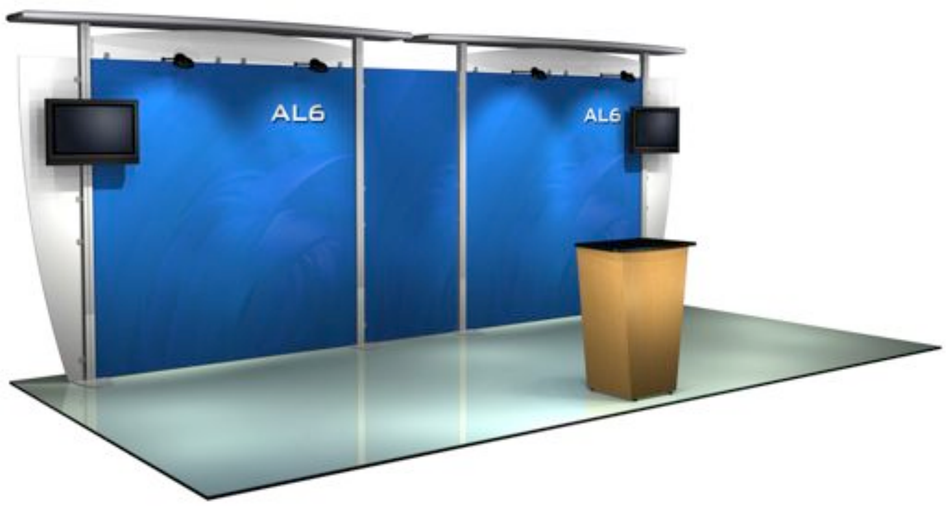
ASSEMBLED UNIT — AL5



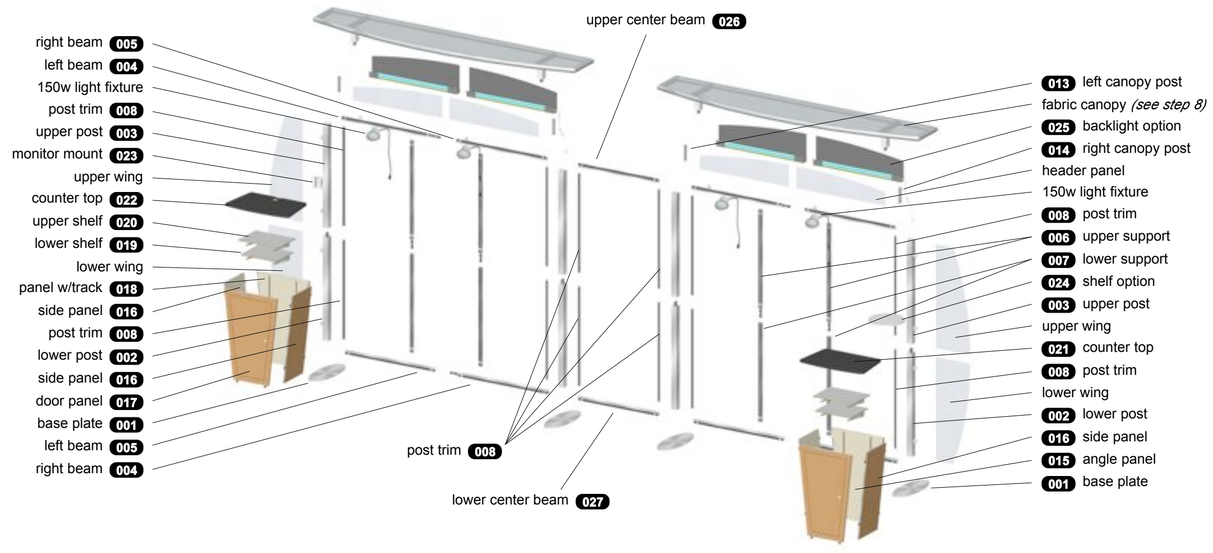
Parts List



ASSEMBLED UNIT — AL6



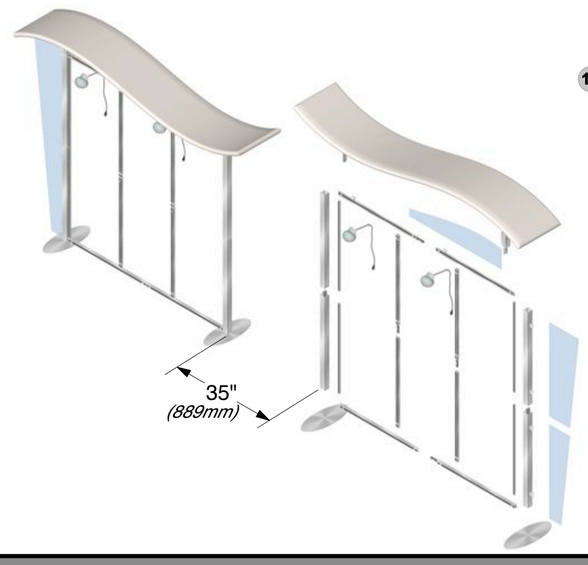
Parts List



STEP 14 — 10ft Left Side

14 Follow Steps 1 through 8 on the other side of this poster for instructions on how to assemble the left section of the 10x20ft (3x5m) layout. Begin assembling on the left side of your floor space. Do not attach wing panels or panel grippers to the right side of this section.

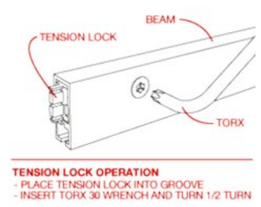
STEP 15 — 10ft Right Side

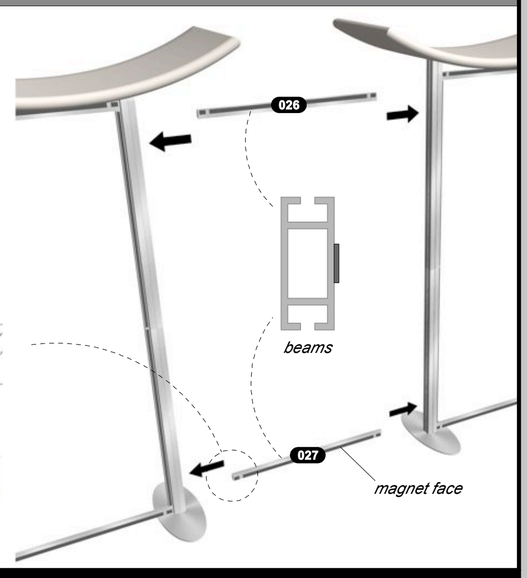


15 Assemble the right section by following the same steps. Do not attach wings or grippers to the left side of this section. Make sure there is 35 inches (889mm) of space between the center posts.

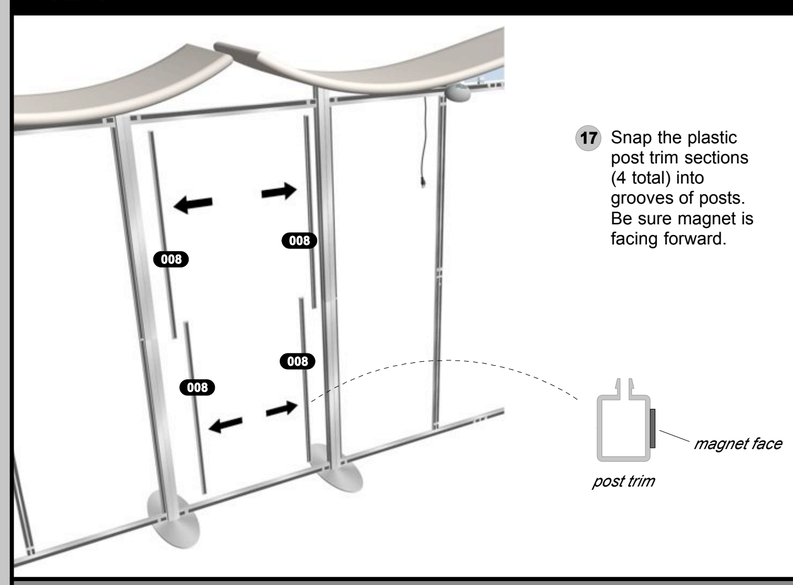
STEP 16 — Connecting Beams

16 Attach center beams to posts as shown. Secure locks using Torx tool. Be sure magnet is aligned as shown. Do not overtighten.





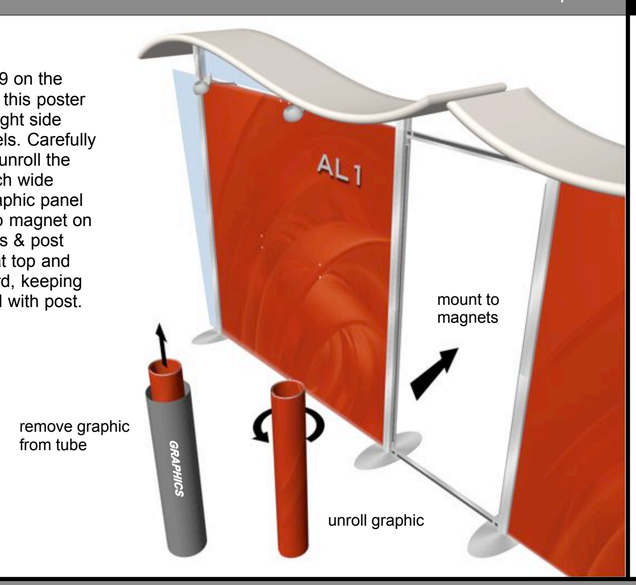
STEP 17 — Post Trim



17 Snap the plastic post trim sections (4 total) into grooves of posts. Be sure magnet is facing forward.

STEP 18 — Center Graphic

18 Follow Step 9 on the other side of this poster for left and right side graphic panels. Carefully unpack and unroll the center 35 inch wide (889mm) graphic panel and attach to magnet on center beams & post trims. Start at top and roll downward, keeping edge aligned with post.

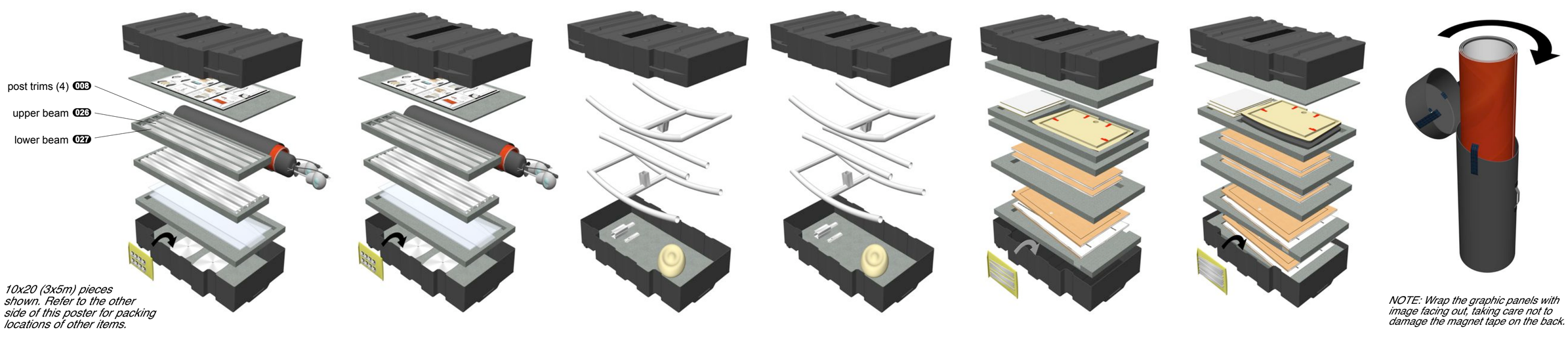


STEP 19 — Fabric Option

19 FOR FABRIC OPTION: Flip over the upper & lower horizontal beams so magnet is facing rear. Remove post trim pieces. Squeeze bead edge of fabric into groove with roller tool (supplied).

PACKING

Left Main Unit | Right Main Unit | Left Canopy | Right Canopy | Single Counter | Two Counter | Center Graphic Case



10x20 (3x5m) pieces shown. Refer to the other side of this poster for packing locations of other items.

NOTE: Wrap the graphic panels with image facing out, taking care not to damage the magnet tape on the back.

revised: 6/3/2008